

KL-0500-61 /-71 /-80 /-81 /-82 /-83 KA //-90 K / KA

Individual Parts List for Double Clutch Tools



GEDORE Automotive GmbH

Breslauer Straße 41
78166 - Donaueschingen
Postfach 1329
78154 Donaueschingen - GERMANY
☎ +49 (0) 771 / 8 32 23-0
☎ +49 (0) 771 / 8 32 23-90
✉ info.gam@gedore.com



www.gedore-automotive.com

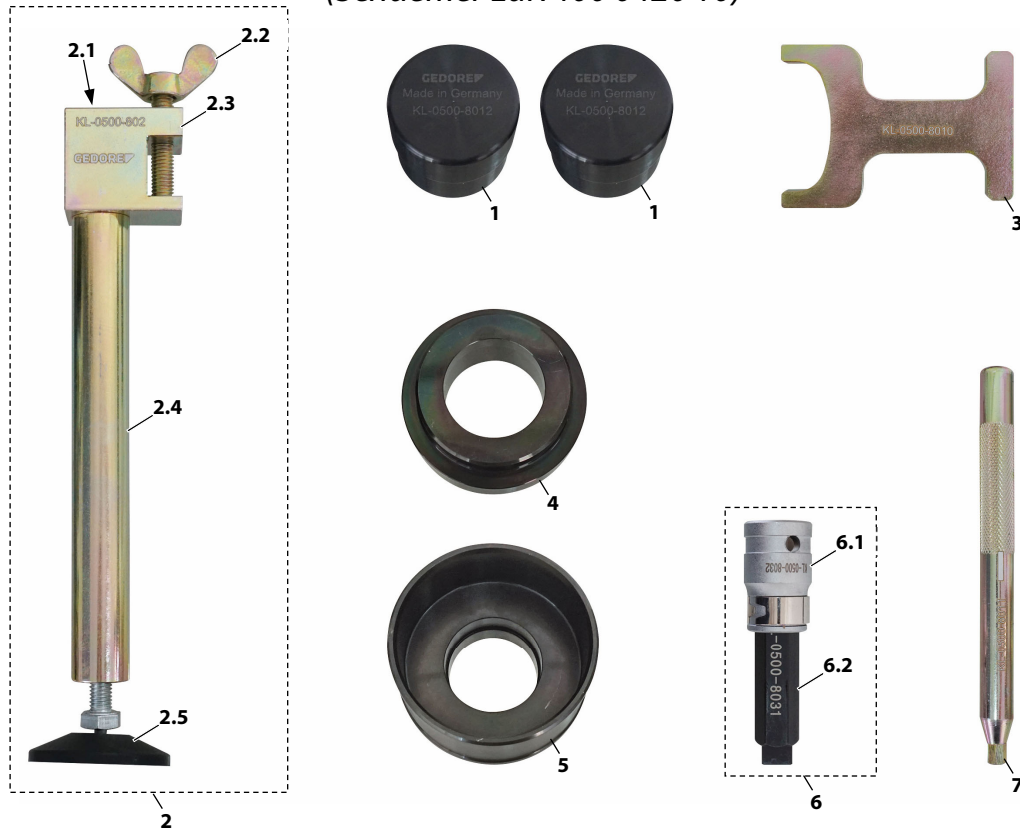


09/2024

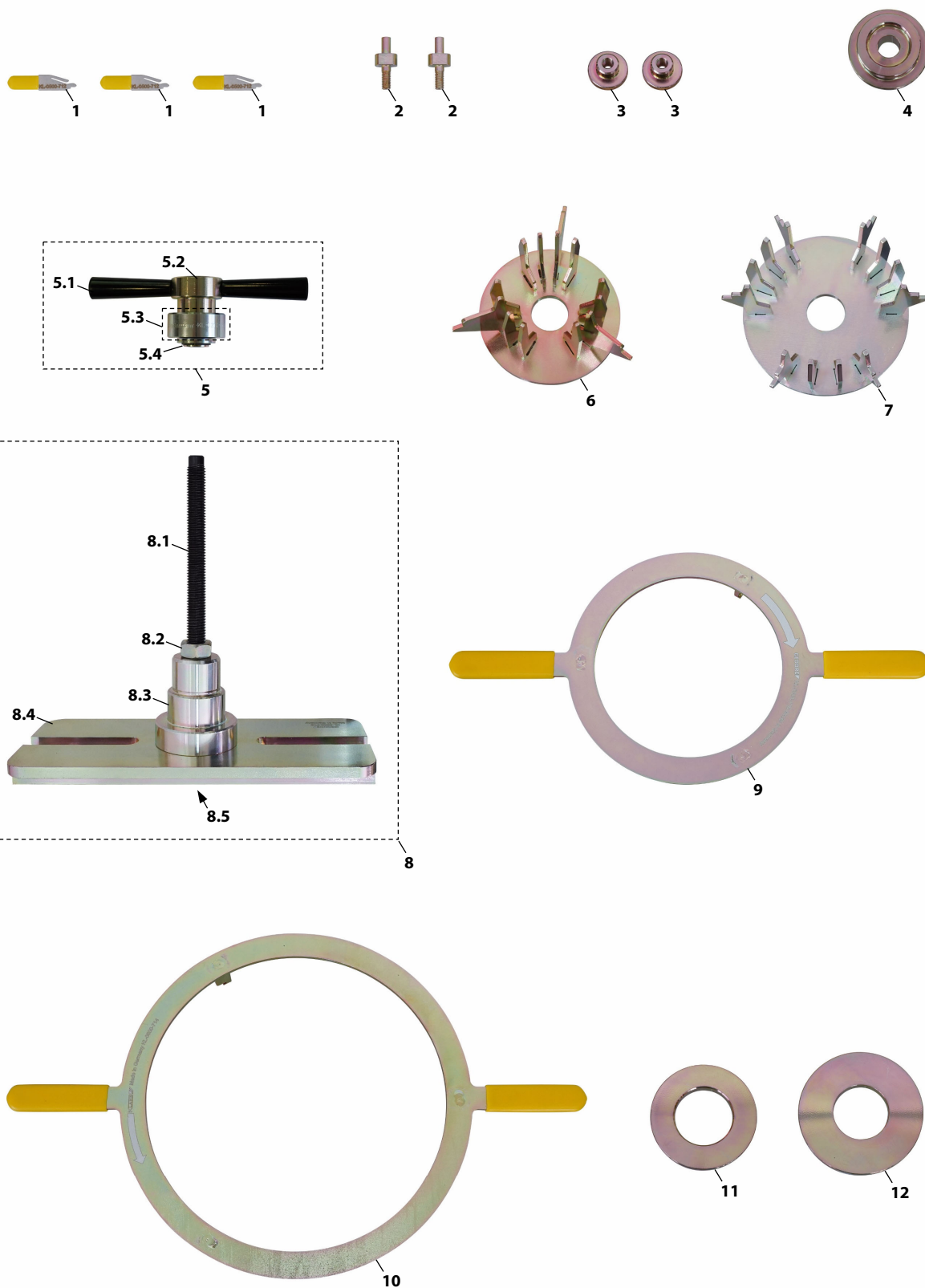
0500-...DSG-Serie_DE240506 (Titelseite).indd

KL-0500-61 KA - Double clutch - Supplementary kit

(Schaeffler LuK 400 0420 10)



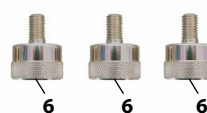
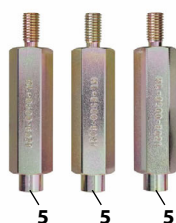
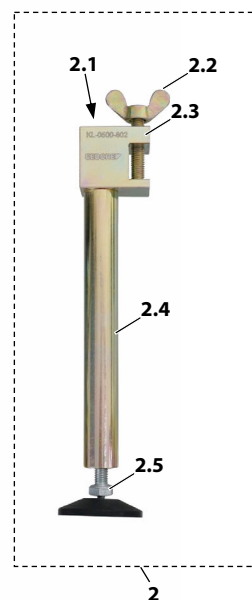
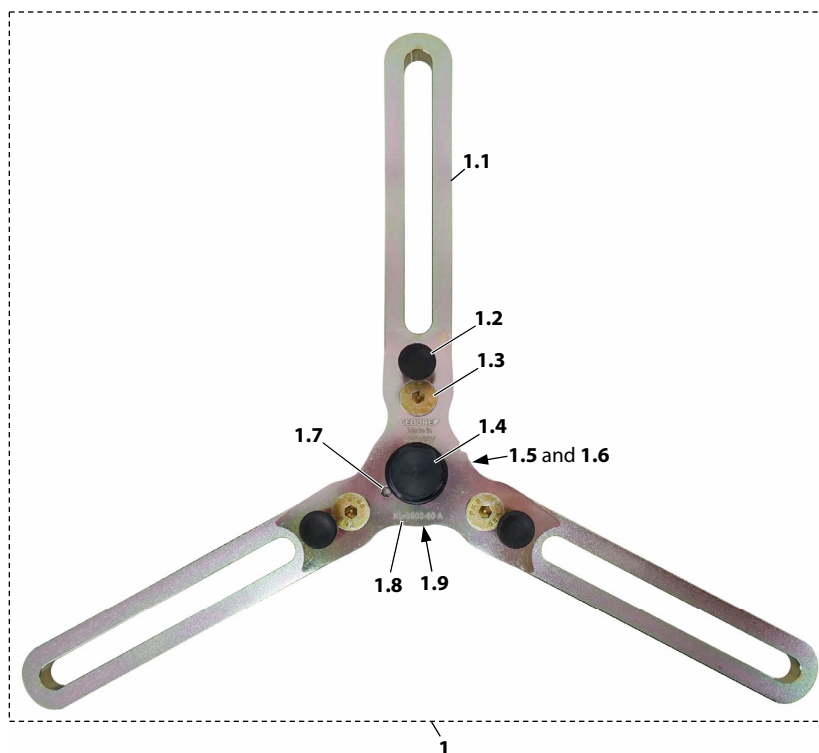
Item	Part no.	Description	Quantity
-	KL-0500-61 KA	Double clutch - Supplementary kit (Schaeffler LuK 400 0420 10)	1
	consisting of:		
1	KL-0500-8012	Closing plug differential gearbox	2
2	KL-0500-802	Gearbox support with height adjustment	1
2.1	KL-0500-8025	Cheese-head screw M12 x 45mm	1
2.2	KL-0500-8021	Wing screw M8 x 35mm	1
2.3	KL-0500-8022	Clamping pedestal	1
2.4	KL-0500-8023	Threaded pipe Ø 20mm	1
2.5	KL-0500-8024	Set screw M8 x 100mm with base	1
3	KL-0500-8010	Wrench AF47	1
4	KL-0500-6082	Spacer sleeve setting dimension 32mm	1
5	KL-0500-6081	Spacer sleeve setting dimension 48mm	1
6	KL-0500-803	Reset tool ZMS	1
6.1	KL-0500-8031	Bit insert	1
6.2	KL-0500-8032	Bit holder	1
7	KL-0500-8011	7-sided spanner	1
Not illustrated	KL-0500-6190 LUK	Plastic case	1
Not illustrated	KL-0500-8090-4	Closure blue	2

KL-0500-KA - Double clutch reset tool
(Schaeffler LuK 400 0425 10)


Item	Part no.	Description	Quantity
-	KL-0500-71 KA	Double clutch reset tool (<i>Schaeffler LuK 400 0425 10</i>)	1
	<i>consisting of:</i>		
1	KL-0500-712 LUK	Clamping piece kit	1
1.1	KL-0500-712-1 LUK	Clamping piece	3
1.1.1	KL-0500-7121 LUK	Protective handle 10 x 2 x 25mm yellow	3
1.1.1	KL-0500-7122	Clamping piece	3
2	KL-0500-7136	Threaded pin M8	2
3	KL-0500-7137	High knurled nut M8	2
4	KL-0500-7131	Thrust piece	1
-	KL-0500-7131-1	Thrust piece without O-ring	1
-	KL-0039-1001-2	O-Ring Ø 37 x 2.5mm	1
5	KL-0500-713 M1	Mounting adapter with handle	1
5.1	KL-0500-7132	Cone handle black	2
5.2	KL-0500-7133	Collar nut M14	1
5.3	KL-0214-1601	Mounting adapter for mechanical spindle	1
-	KL-0214-1601-1	Mounting adapter	1
-	KL-0040-3004	Axial bearing	1
-	KL-0040-3005	Retaining ring SB35	1
5.4	KL-0255-0054	Retaining ring A20	1
6	KL-0500-716	Thrust piece Ø 115mm	1
7	KL-0500-717	Thrust piece Ø 131mm	1
8	KL-0500-713 M2	Mounting plate with spindle	1
8.1	KL-0500-7134	Spindle M14 x 170mm	1
8.2	KL-0049-2004	Hex nut M14	1
8.3	KL-0500-7135	Mounting	1
8.4	KL-0500-7138	Mounting plate	1
8.5	KL-0500-7139	Cheese-head screw M6 x 20mm	3
9	KL-0500-715 LUK	Resetting tool K1	1
-	KL-0500-715-1	Resetting tool K1	1
-	KL-0500-7141 LUK	Protective handle 18 x 4 x 75mm	2
10	KL-0500-714 LUK	Resetting tool K2	1
-	KL-0500-714-1	Resetting tool K2	1
-	KL-0500-7141 LUK	Protective handle 18 x 4 x 7 mm	2
11	KL-0500-7110	Thrust ring Ø 85mm	1
12	KL-0500-7111	Thrust ring Ø105mm	1
Not illustrated	KL-0500-7190 LUK	Plastic case	1
Not illustrated	KL-0500-8090-5	Closure pair blue	1

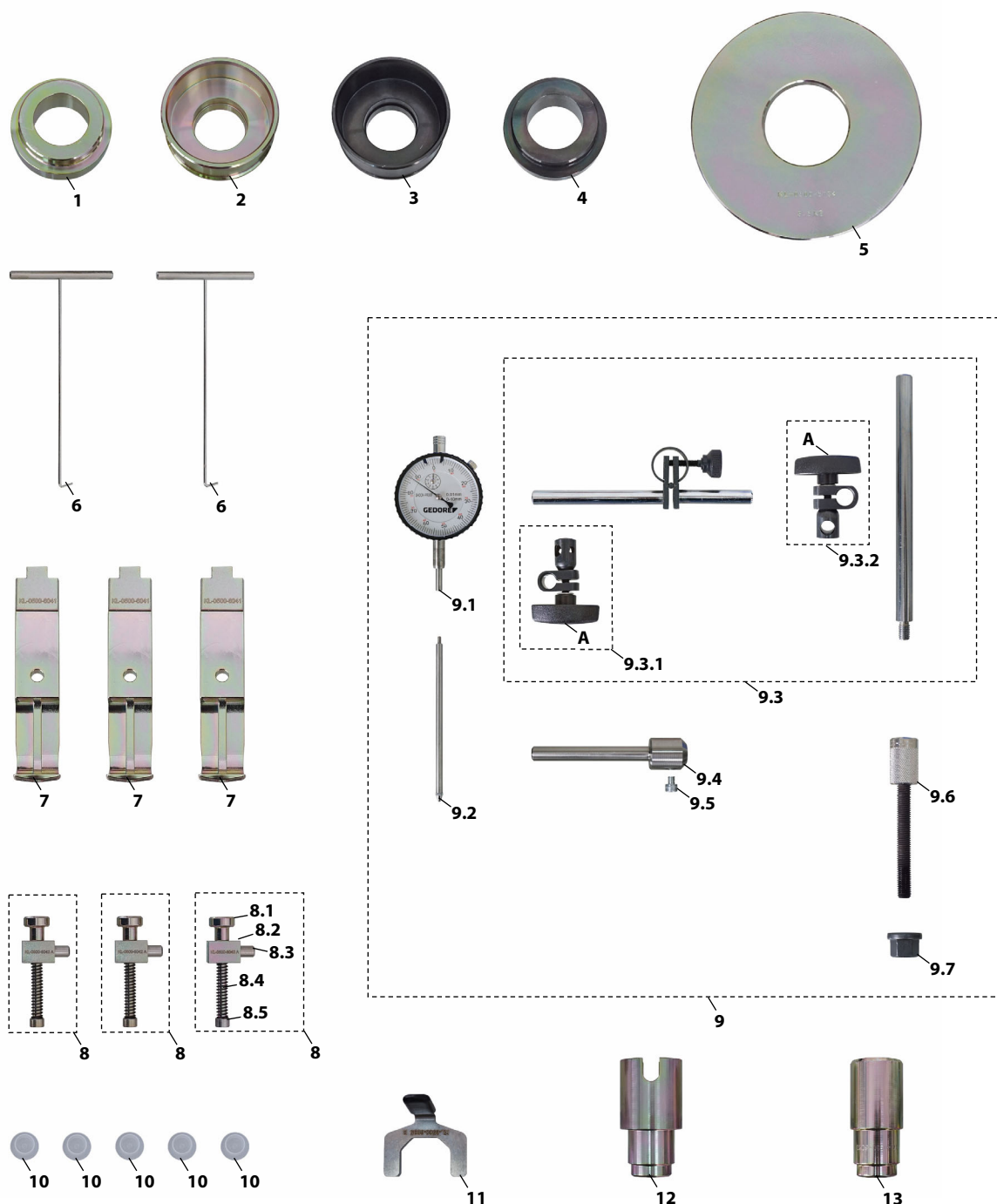
KL-0500-80 KA - Double clutch basic tool kit

(Schaeffler LuK 400 0418 10)



Item	Part no.	Description	Quantity
-	KL-0500-80 KA	Double clutch basic tool kit (Schaeffler LuK 400 0418 10)	1
	<i>consisting of:</i>		
1	KL-0500-601 A	Base unit	1
1.1	KL-0500-6011	Boom	3
1.2	KL-0500-6018	Locking bolts	3
1.3	KL-0500-6015 A	Countersunk screw M10 x 35mm	3
1.4	KL-0500-6016	Spindle with O-ring	1
-	KL-0500-6016-1	Spindle without O-ring	1
-	KL-0164-6002/3	O-Ring Ø 8.73 x 1.78mm	1
1.5	KL-0500-6017	Bearing housing assembled	1
-	KL-0500-6017-1	Bearing housing	1
-	KL-0014-0014	Axial bearing	1
-	KL-0500-6017-2	Spacer bushing	1
1.6	KL-0500-6012	Threaded ring	1
1.7	KL-0500-6019	Dowel pin Ø 5 x 32 mm	1
1.8	KL-0500-6014	Base plate top	1
1.9	KL-0500-6010	Base plate bottom	1
2	KL-0500-802	Gearbox support with height adjustment	1
2.1	KL-0500-8025	Cheese-head screw M12 x 45mm	1
2.2	KL-0500-8021	Wing screw M8 x 35mm	1
2.3	KL-0500-8022	Clamping pedestal	1
2.4	KL-0500-8023	Threaded pipe Ø 20mm	1
2.5	KL-0500-8024	Set screw M8 x 100mm with base	1
3	KL-0350-0009	Hexagon collar nut M10	3
4	KL-0500-6022	Threaded bolt M10, 160mm long	3
5	KL-0500-6021	Threaded bolt M10, 100mm long	3
6	KL-0500-6020	Knurled screw	3
7	KL-0500-8010	Wrench AF47	1
8	KL-0500-8012	Closing plug differential gearbox	2
9	KL-0500-803	Reset tool ZMS	1
9.1	KL-0500-8031	Bit insert	1
9.2	KL-0500-8032	Bit holder	1
10	KL-0192-12	Locking ring pliers angled	1
11	KL-0500-8011	7-sided spanner	1
12	KL-0126-221	Magnetic lifter, flexible	1
Not illustrated	KL-0500-8090 LUK	Plastic case	1
Not illustrated	KL-0500-8090-5	Closure pair blue	1

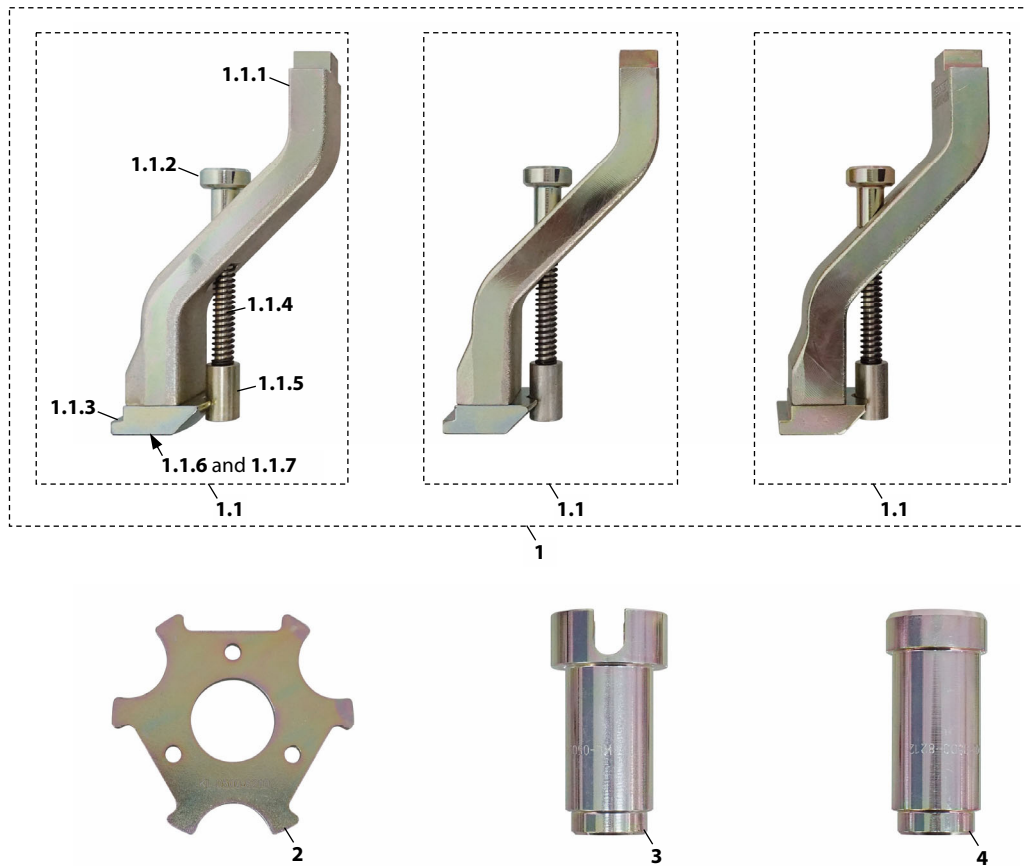
KL-0500-81 KA - Double clutch supplement for VW (Schaeffler LuK 400 0419 10)



Item	Part no.	Description	Quantity
-	KL-0500-81 KA	Double clutch supplement for VW (Schaeffler LuK 400 0419 10)	1
	<i>consisting of:</i>		
1	KL-0500-6032	Spacer sleeve setting dimension 32mm	1
2	KL-0500-6033	Spacer sleeve setting dimension 48mm	1
3	KL-0500-6081	Spacer sleeve setting dimension 48mm	1
4	KL-0500-6082	Spacer sleeve setting dimension 32mm	1
5	KL-0500-6034	Weight 3.5kg	1
6	KL-0500-6051	Draw hook	2
7	KL-0500-6041	Hook	3
8	KL-0500-6042	Spring-loaded clamping piece	3
8.1	KL-0500-6042-5	Handle	3
8.2	KL-0500-6042-1	Base body	3
8.3	KL-0500-6042-2	Threaded pin	3
8.4	KL-0500-6042-4	Pressure spring	3
8.5	KL-0500-6042-3	Pressure stamp	3
9	KL-0500-606	Measuring tripod with dial gauge	1
9.1	KL-0128-1	Dial gauge	1
9.2	KL-0128-21	Extension 100mm	1
9.3	KL-0500-5022	Measuring rods without magnet	1
9.3.1	KL-0500-5022-4	Clamping device for dial gauge	1
A	KL-0500-5022-1	Plastic wing nut M6	1
9.3.2	KL-0500-5022-3	Clamping device for measuring rods	1
A	KL-0500-5022-1	Plastic wing nut M6	1
9.4	KL-0043-5931-1	Tripod extension	1
9.5	KL-0205-2009	Cheese-head screw M5 x 8mm	1
9.6	KL-0500-6061	Tripod holder	1
9.7	KL-0350-0009	Hexagon collar nut M10	1
10	KL-0500-6071	Closing plug Ø12mm	5
11	KL-0500-6035 LUK	Feeler gauge for distance sleeves	1
12	KL-0500-6031	Pressure sleeve installation	1
13	KL-0500-6030	Support sleeve removal	1
Not illustrated	KL-0500-8190 LUK	Plastic case	1
Not illustrated	KL-0500-8090-5	Closure pair blue	1

KL-0500-82 KA - Double clutch supplement Renault

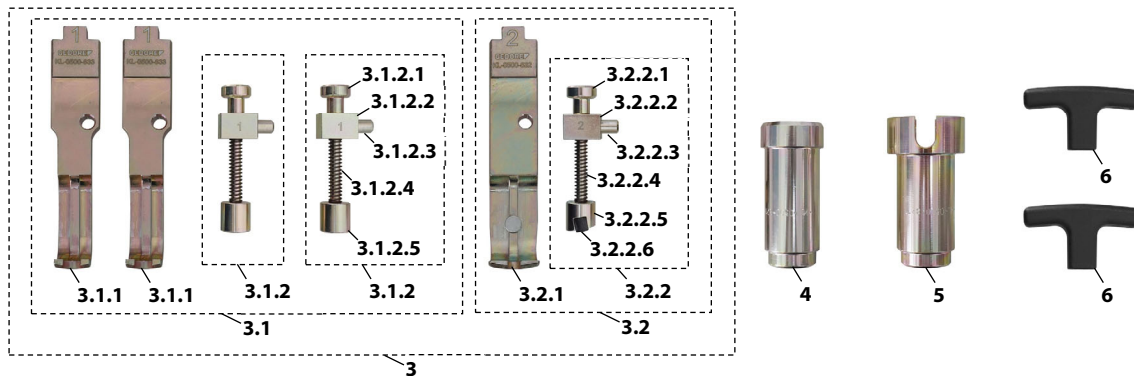
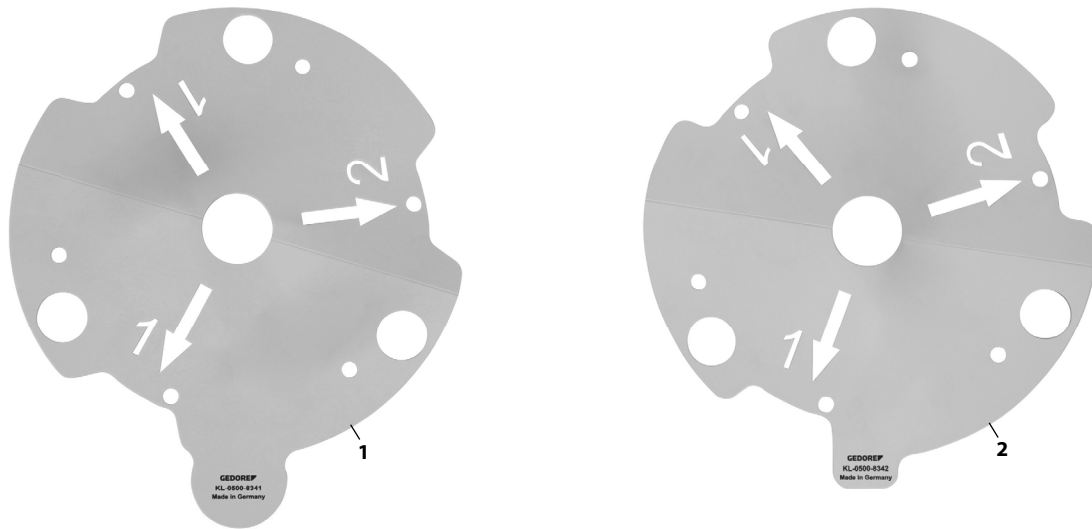
(Schaeffler LuK 400 0423 10)



Item	Part no.	Description	Quantity
-	KL-0500-82 KA	Double clutch supplement for Renault (Schaeffler LuK 400 0423 10)	1
	consisting of:		
1	KL-0500-824	Hook kit with clamping device	1
1.1	KL-0500-824-1	Hook with clamping device	3
1.1.1	KL-0500-8241	Hook	3
1.1.2	KL-0500-8220	Handle	3
1.1.3	KL-0500-8221	Clamping jaw	3
1.1.4	KL-0500-6042-4	Pressure spring	3
1.1.5	KL-0500-825	Pressure stamp with magnet	3
1.1.6	KL-0500-8222	Cheese-head screw M8 x 16mm	3
1.1.7	KL-0407-1004	Straight pin Ø4 x 16mm	6
2	KL-0500-8210	Clamping star	1
3	KL-0500-8211	Pressure sleeve installation	1
4	KL-0500-8212	Support sleeve removal	1
Not illustrated	KL-0500-8290 LUK	Plastic case	1
Not illustrated	KL-0500-8090-4	Closure blue	2

KL-0500-83 KA - Double clutch supplement for Ford

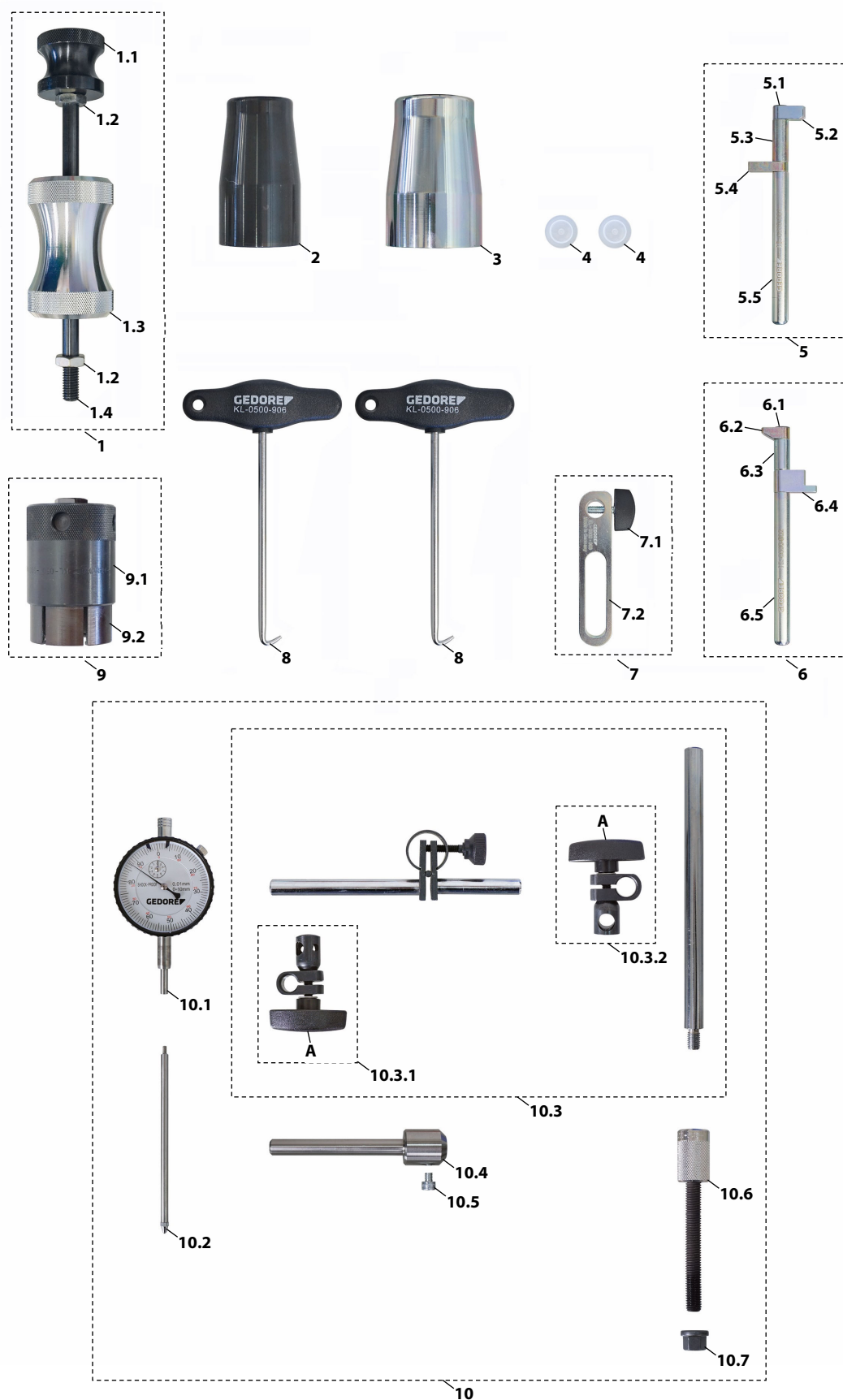
(Schaeffler LuK 400 0427 10)



Item	Part no.	Description	Quantity
-	KL-0500-83 KA	Double clutch supplement for Ford (Schaeffler LuK 400 0427 10)	1
	<i>consisting of:</i>		
1	KL-0500-8341	Pattern Ford clutch 1.6	1
2	KL-0500-8342	Pattern Ford clutch 2.0	1
3	KL-0500-831	Hook kit with clamping piece	1
3.1	KL-0500-833	Hook with clamping piece	2
3.1.1	KL-0500-8330	Hook	2
3.1.2	KL-0500-8331	Spring-loaded clamping piece	2
3.1.2.1	KL-0500-6042-5	Handle	2
3.1.2.2	KL-0500-8331-2	Base body	2
3.1.2.3	KL-0500-6042-2	Threaded pin	2
3.1.2.4	KL-0500-6042-4	Pressure spring	2
3.1.2.5	KL-0500-8331-1	Pressure stamp	2
3.2	KL-0500-832	Hook with clamping piece	1
3.2.1	KL-0500-8320	Hook	1
3.2.2	KL-0500-8321	Spring-loaded clamping piece	1
3.2.2.1	KL-0500-6042-5	Handle	1
3.2.2.2	KL-0500-8321-2	Base body	1
3.2.2.3	KL-0500-6042-2	Threaded pin	1
3.2.2.4	KL-0500-6042-4	Pressure spring	1
3.2.2.5	KL-0500-8321-1	Pressure stamp	1
3.2.2.6	KL-0500-8321-3	Rubber buffer Ø 5mm	1
4	KL-0500-8212	Support sleeve removal	1
5	KL-0500-8211	Pressure sleeve installation	1
6	KL-0500-8340	T handle	2
Not ill.	KL-0500-8390 LUK	Plastic case	1
Not ill.	KL-0500-8090-4	Closure blue	2

KL-0500-90 K / KA - Double clutch supplement for VW (DQ250/380/381/500)

(Schaeffler LuK 400 0540 10)



Item	Part no.	Description	Quantity
-	KL-0500-90 K / KA	Double clutch supplement for VW (DQ250/380/381/500) (Schaeffler LuK 400 0540 10)	1
	<i>consisting of:</i>		
1	KL-0500-900	Collet chuck with clamping sleeve	1
1.1	KL-0121-4003	Star handle M10	1
1.2	KL-0049-1003	Hex nut M10	2
1.3	KL-0049-1013	Impact weight	1
1.4	KL-0049-1503	Pull rod	1
2	KL-0500-904	Small cone	1
3	KL-0500-905	Large cone	1
4	KL-0500-6071	Closing plug Ø 12mm	2
5	KL-0500-901	Retaining bolt DQ380/381/500	1
5.1	KL-0500-9015	Countersunk screw M5 x 50	1
5.2	KL-0500-9011	Support block DQ 500	1
5.3	KL-0500-9012 A	Connection DQ 500/380	1
5.4	KL-0500-9013	Rest piece DQ 500/380	1
5.5	KL-0500-9014 A	Spacer	1
6	KL-0500-902	Retaining bolt DQ250	1
6.1	KL-0500-9015	Countersunk screw M5 x 50	1
6.2	KL-0500-9021	Support block DQ 250	1
6.3	KL-0500-9022	Connection DQ 250	1
6.4	KL-0500-9023	Rest piece DQ 250	1
6.5	KL-0500-9014 A	Spacer	1
7	KL-0500-903	Connection of gearbox housing	1
7.1	KL-0340-9205	Wing screw M5x16	1
7.2	KL-0500-9031	Connection of gearbox housing	1
8	KL-0500-906	Mounting hook Ø 5mm	2
9	KL-0500-900	Collet chuck with clamping sleeve	1
9.1	KL-0500-9002	Clamping sleeve	1
9.2	KL-0500-9001	Collet chuck coupling	1
10	KL-0500-606	Measuring tripod with dial gauge	1
10.1	KL-0128-1	Dial gauge	1
10.2	KL-0128-21	Extension 100mm	1
10.3	KL-0500-5022	Measuring rods without magnet	1
10.3.1	KL-0500-5022-4	Clamping device for dial gauge	1
A	KL-0500-5022-1	Plastic wing nut M6	1
10.3.2	KL-0500-5022-3	Clamping device for measuring rods	1
A	KL-0500-5022-1	Plastic wing nut M6	1
10.4	KL-0043-5931-1	Tripod extension	1
10.5	KL-0205-2009	Cheese-head screw M5 x 8 mm	1
10.6	KL-0500-6061	Tripod holder	1
10.7	KL-0350-0009	Hexagon collar nut M10	1
Not illustrated	KL-0500-9090 A	Plastic case	1